

ABSTRACT OF THE DISCLOSURE

A multi-layered perform for substantially preventing the generation of strains and obtaining improved stress cracking resistance with excellent appearance characteristics includes a mouth portion, a body portion and a bottom portion and has at least the body portion and the bottom portion formed of an inner layer, an intermediate layer, and an outer layer by a compression molding. A multi-layered bottle is manufactured by performing a biaxial stretch blow molding of such multi-layered perform. The multi-layered bottle includes a mouth portion a shoulder portion, a body portion and a bottom portion. At least the shoulder portion, the body portion and the bottom portion include an inner layer, an intermediate layer and an outer layer.